



Second coat of epoxy



**Silicone Tie Coat ready for application of
silicone Surface Coat**



**Completed silicone fouling release system
ready for immersion service**

Owner:	U.S. Navy
Plant:	Crane Naval Munitions Depot, Crane, Indiana
Project Management:	F. E. Gates
Applicator:	FujiFilm Hunt Smart Surfaces, LLC in conjunction with F. E. Gates
Structure(s) Coated:	Concrete wastewater treatment clarifier weirs
Coating Application Date:	October 2009
Coating In Service Date:	October 2009
Coating System*:	Pressure wash to remove old coatings down to sound, underlying epoxy 1st coat - Sherwin Williams Seaguard 6100 immersion grade epoxy primer @ 6 mils dft 2nd coat - Sherwin Williams Seaguard Sher-Release beige silicone Tie Coat @ 6 mils dft 3rd coat - Sherwin Williams Seaguard Sher-Release black silicone Surface Coat @ 6 mils dft